LUISO W61 for annealing

# DAM Hörtetechnik

www.stopoffpaints.com



- without solvents
- environment friendly and fragrance-free
- viscosity and course may be adjusted by water
- drying time appr. 30 minutes only
- good protection properties
- residues can be removed by water

## Application

**LUISO W61** is a solvent-free protective paint and provides excellent protection for steel components against oxidation during heat treatment up to temperatures of 1100 °C. The stop off paint is delivered ready for painting.

Before using, **LUISO W61** should be stired up shortly and then applied with a paint brush. The work pieces to be treated must be free of grease and dirt! One layer is sufficiant. To avoid evaporation the cans should be sealed after use. To restore normal viscositiy the stop off paint can be diluted by adding up to 2 % water. No special thinners are necessary.

The dry off time for LUISO W61 is 30 minutes.

After heat treatment **LUISO W61** residues may be removed by washing in hot water or with steel-brush.

### Packing

LUISO W61 to be delivered in PP-cans of 1, 4 or 10 kg.

### Storage

**LUISO W61** is sensitive to frost. Storage at room temperature is recommended. Opened cans should be sealed hermetically after use. Storage time should not exceed 12 months.



LUISO W61 for annealing

#### Data

www.stopoffpaints.com

Consistency	painting
Thinning	up to 2 % water
Working temperature	room temperature
Drying time	30 minutes only
Surface	at least 0,3 - 0,5 mm
Packing	PP-cans
Packing unit	1 kg / 4 kg / 10 kg
Precaution	none
Storage	up to one year

#### Awards

In 2004 the Economic Development Rheinland-Pfalz (ISB) GmbH awarded stop off paints LUISO a prize for the successful development and market introduction.



Economic Development Rheinland-Pfalz



Am Bubenpfad 2, 67065 Ludwigshafen, Deutschland Tel: +49 (0)621 - 4549666 / Fax: +49 (0)621 - 4549667 © Copyright 2008 DAM Härtetechnik GmbH

All information in this literature we believe to be reliable. No warranties, express or implied are made, any implied warranty of fitness for a particular purpose is expressly disclaimed. We recommend that the prospective user determine the suitability of our materials and recommendations before adopting them on a commercial scale. Patents or other legal rights may not be violated under any given circumstances.

04/2008